

## ITRF Gunsmithing Pricing

As of: January 2018

<b>REBLUING</b>					
<b>Finish Type</b>	<b>DuraCoat and Gun Kote</b>	<b>Sand Blast</b>	<b>Satin Bead Blast</b>	<b>Polished 4-500 Gloss</b>	<b>Mirror Weatherby Finish</b>
Single Barrel Shotgun	\$150.00	\$150.00	\$150.00	\$155.00	\$165.00
Bolt Action rifles	\$200.00	\$225.00	\$150.00	\$190.00	\$200.00
Pump or Auto Shotgun and Rifles	\$200.00	\$225.00	\$150.00	\$200.00	\$200.00
Pump or Auto Shotgun without ribs	\$200.00	\$225.00	\$155.00	\$170.00	\$180.00
1911 Style Pistols	\$200.00	\$225.00	\$140.00	\$170.00	\$180.00
A-5 Style Shotguns & Model 12 Win.	\$225.00	\$240.00	\$175.00	\$250.00	\$275.00
Hard Soldered O&U Shotguns and Double Barrels	\$225.00	\$225.00	\$165.00	\$250.00	\$300.00
Lever Action Rifles	\$225.00	\$240.00	\$160.00	\$220.00	\$240.00
Barrels Only (No Rib)	\$125.00	\$125.00	\$100.00	\$125.00	\$125.00
Barrels Only (With Rib)	\$125.00	\$125.00	\$100.00	\$125.00	\$155.00
Muzzleloaders (Dip Only -- \$55.00)		\$150.00	\$125.00	\$215.00	\$255.00
Revolvers	\$200.00	\$225.00	\$150.00	\$200.00	\$225.00
Remington Models: 8,81,10,24,141,14,31		\$275.00	\$195.00	\$250.00	\$300.00
Winchester Models: 03,06,71,86,92,95,97,07,10,63,88		\$275.00	\$195.00	\$300.00	\$300.00

Cyanide Case Color Receivers	\$450.00
Bone and Charcoal Case Color Receivers: Small - Colt SA, Stevens Favorite, etc.	450.00
Large - Winchester High & Low Wall; Doubles, etc.	600.00
Bone and Charcoal Case Color Win. 73, 76, 86	650.00
Color Case Butt Plate, Hammers & Trigger Guards (If More Than One)	100.00 ea. 60.00 ea.
All Octagon Barreled Guns Will Be Extra	P.O.R
Engraved Guns Will Be More	P.O.R

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Highly Rusted or Pitted Guns Will Be More	P.O.R
Restorations on Antique Guns	P.O.R
Hard Chrome, Teflon and Other Finishes Are Available	P.O.R
Bolt Alteration (Bolt Handle Extra)	110.00
Damascene Bolt and Follower	110.00
Checker Bolt Handle	100.00 (per panel)
Milling Lightening Cuts in Rifle Action	P.O.R.
Install Douglas or Shilen FTC Barrel (Bbl. Extra)	100.00 to 150.00
Install Barrel From Blank	Min. 325.00
Reline .22 Barrel	150.00
Cut Extractor Slot on Barrel Installation	55.00
GunKote Trigger Guards	25.00
Hard Enamel Trigger Guards	50.00

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### RIFLE ACCURIZING

Accuracy check includes testing scope and testing rifle in a free floated stock if necessary.	35.00 to 75.00
Lap locking lugs May need re-headspacing after lapping lugs	\$75.00 P.O.R.
Install Sako extractors	90.00-190.00
True front of receiver	75.00
True bolt face	75.00
Lap barrel	85.00
Adjust rifle trigger when honing is needed Mod 70 Win, Ruger 77 MKII all lever Rifles	Min. 75.00
Adjust adjustable rifle trigger	55.00-65.00
Install Pre-threaded barrel	100.00-150.00
Custom Barrel Installation	325.00
Blueprint Action	235.00
Cryo-Accurizing	80.00

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Custom chambering	P.O.R.
Glass bed action	125.00
Glass bed lug only	85.00
Free float barrel	70.00
Pillar bed rifle (includes free float barrel)	225.00
Trigger Job on 870-1100-742-7400	60.00
Lap Scope Rings	50.00
Deweight Rifle Action	350.00-450.00
Hawkeye Bore Inspection	25.00
Burn DVD of Rifle Bore	35.00
Shotgun "SLUG" accurizing available	P.O.R.

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### STOCK WORK

<b>STOCK FINISHES:</b> Satin Oil Finish, Deluxe Satin Oil finish (Pores will be completely filled), Weatherby Finish (High Shine), Satin Varathane Removing High Shine for Oil Finish Add \$35.00 <b>NOTE:</b> Deduct \$10.00 for small wood stocks such as Stevens Crackshot.	\$185.00 215.00 275.00-325.00 115.00
Guns with Fancy Checkering	P.O.R.
Guns with Bad Dings, Cracks or Grease Deterioration	P.O.R.
Install Skeleton Grip cap or Butt plate	P.O.R.
Reduce weight or skeletonize stock	P.O.R.
Re-checkering	P.O.R.
Complete Checkering and Custom Stocks Available Wood and Glass	P.O.R.
Also Available: Complete Stock Restorations, Replacement to Original Size and Specs or Special Dimensions	P.O.R.
Inlet Bolt Handle into Stock and Receiver	45.00
Mortising of Stock when Installing Receiver Sight	40.00
Install Recoil Pad (Pad Additional)	45.00

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Cut Stock and Install Recoil Pad (Plus Pad)	50.00
Add Spacers and Install Recoil Pad (Pad Extra) Extra, for cut Synthetic Stocks	70.00 5.00 add 15.00
Install McMillan or other Composite Stocks	P.O.R.
Shorten and crown barrels of Rem. 760, 740; Savage 99; Win. 100 and 88 (or any rifle barrel under 18")	\$150.00
Shorten and crown rifle barrels other than above	65.00
Cut and crown shotguns and re-install bead	65.00
Cut, crown and install bead on double barrel	75.00
Chamber cast	50.00
Bore shotgun with chrome barrel	75.00
Sight in Rifle or Shotgun	30.00 plus ammo
Remove barrel bands and open sights from military rifles	30.00 ea.
Chambering 12,20 and 410 gauge shotguns to 3" (Per Barrel)	85.00
Rechamber short chambered barrels to modern 2-3/4" forcing cone (Per Barrel)	85.00
Converting 2-9/16" Browning Auto to 2-3/4" (if necessary to replace cracked forend, additional)	200.00

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### PISTOLSMITHING

Standard Trigger Job	Min. \$85.00-100
Target Trigger Job	Min. 150.00
Install Thumb or Grip Safety	Min. 60.00
Revolver Barrel Installation	P.O.R.
Install Wilson Style Grip Safety	110-140.00
Checker Front Strap	220.00
Checker Rear Strap	200.00
Custom Sights and Other custom Parts Installations Available	P.O.R.
Install Comp on Barrel	P.O.R.
Custom Flame or Dazzle Camo Pattern	P.O.R.
Complete SA Trigger & Action Job	120-150.00
Retime Revolver (plus parts)	50-110.00

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## INSTALLATIONS

Install "Screw-On" types of ramps w/ drill & tapping	\$40.00
Drilling and tapping Savage 99 for FP receiver sight	40.00
Drilling and tapping for most 5D and FP receiver sights	40.00
WGRS top mounted (when not drilled and tapped)	40.00
Installation of receiver sights when not necessary to drill and tap	20.00
Install open sight base and WGOS	35.00
Install Tru-Choke 12 and 20 ga. (Tubes Extra)	95.00
Install Tru-Choke 10 ga. (Tubes Extra)	150.00
Install 3 position safeties on Mausers, Remington, etc.	P.O.R.
Express Sights + Impact Adjustment	P.O.R.
Install mounts when drilling and tapping is required	80.00
Express Sight installation per sight (refinishing extra)	85.00
Drill and tap hardened receivers: Ruger Mini-14, Stainless and 77; Savage 99; Enfields; Springfields where carbide drills are required	95.00
Install pistol mounts	80.00
Install side mount on 30 Carbine, M1 Garand and M1A	95.00
Install leather recoil pad (Pad Extra)	165.00
Install Buehler Safety	Min. 40.00
Change safety on 870-1100 from right to left	50.00
Install Timney Trigger or other brands-add 40.00 when trigger guard milling is required.	55.00 to 85.00
Bore Sight gun	7.50
Install Williams Guide Series Muzzle Brake (see details below)	199.00
Install Mounts when Drilling & Tapping is required	110.00
Install Scope on Pre-Drilled Rifle	25.00
Install Scope While-You-Wait	30.00

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Install Mid or Front Bead when Drilling and Tapping is needed	25.00
Install Mid or Front Bead if Drill and Tap is Needed	35.00
Install Sling Swivels in Shotgun w/ End Cap Already Drilled If Done While-You-Wait	25.00 40.00
Install Sling Swivels in Bolt Rifle	45.00
Install Sling in Bolt Rifle (While-You-Wait)	40.00
Install Sling Swivels in Remington Semi-Autos & Pumps & All Lever Rifles If Done While-You-Wait	30.00 45.00
Headspace Check If Done While-You-Wait	20.00 30.00
Function & Headspace Check (Includes Test Fire) Ammo Extra	45.00
Chamber Cast Plus Caliber Designation Check	45-70.00
Express Sight Installation Solder on Front & Rear (no bluing) [\$75 per sight]	200.00
Solid Express Sight Impact Adjustment (Ammo Additional)[per sight leaf]	P.O.R.
Front or Rear Rifle Sight, Dovetail Style, Installation per each	20.00
Front or Rear Rifle Sight, Dovetail Style, Installation per each	30.00
WGRS Style When Measurements are required Ea.	25.00
WGRS Style When Measurements are required Ea.	30.00
Install Remington Fire Sight Set If Done While You Wait	25.00 30.00
Install Slugger Sights If Done While You Wait	30.00 35.00